

# Space Solutions





# Your Solution Provider for..

# Space Grade Radiation Hardened Components & Subsystems

DDC is a world-class supplier of space grade, radiation hardened components and subsystems, enabled with RAD-PAK® technology, Rad-Hard by Design and/or Process, Triple Mode Redundancy and Error-Correction Codes, as well as memories that are Reed Solomon protected with Double Device Correction.

## Space Orbits

### Low Earth Orbits (LEO) — 200km < LEO < 2,000km

Severe proton environment due to the South Atlantic Anomaly.

#### Orbital Environment:

South Atlantic Anomaly, radiation belts, coronal mass ejection, & proton SEU (Single Event Upset)

#### Missions deployed with DDC solutions\*:

ISS, Hubble, Gonets, Proba III, ALOS, GOSAT-2, Meteor-3, and Pleiade

### Medium Earth Orbits (MEO) — 2000km < MEO < 35,000km

High proton and electron flux due to operation in the Van Allen Belts.

#### Orbital Environment:

Highly variable radiation belts, coronal mass ejection, geomagnetically trapped radiation and particles, and proton SEU

#### Missions deployed with DDC solutions\*:

GPS, Galileo, and Glonass

### Geostationary Earth Orbits (GEOs) and Near-Earth Interplanetary — GEO = 35760km, L2 = 1,500,000km

Exposed to galactic cosmic rays and solar flare particles.

#### Orbital Environment:

Galactic cosmic rays, heavy ion SEU, and coronal mass ejection

#### Missions deployed with DDC solutions\*:

Gaia, JWST, Kepler, Planck, Dawn, Hershel Space Observatory, and Jason

### Interplanetary Missions

Exposed to galactic cosmic rays, solar flare particles, and may face additional threats from the planetary radiation environment (e.g. Jupiter).

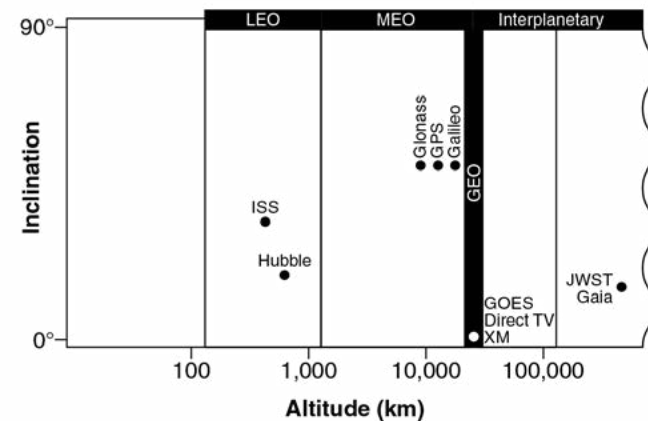
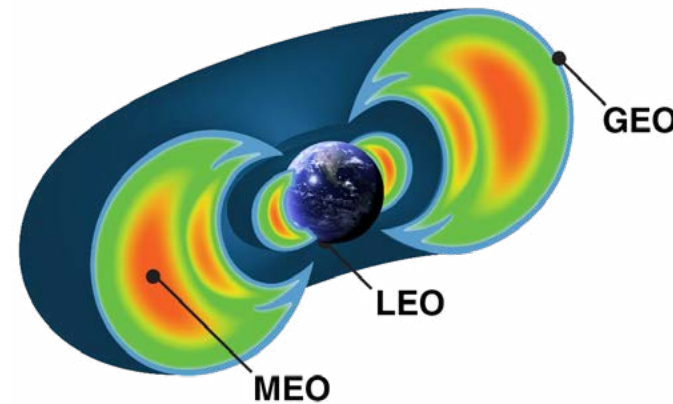
#### Orbital Environment:

Galactic cosmic rays, coronal mass ejection, trapped radiation (planet dependent), and Heavy Ion SEU

#### Missions deployed with DDC solutions\*:

Messenger, OSIRIS-REx, Rosetta, Juno, Rovers (Spirit, Opportunity, Curiosity)

\*Note: Sample listing of missions deployed with DDC products on-board.



DDC offers certified radiation hardened solutions to meet the most critical and extreme space mission requirements. Our tightly controlled manufacturing processes utilize the latest production equipment to produce the industry leading products that have been successfully deployed over the past 30 years, in the harshest space environments.



## Manufacturing & Testing

### Space & Radiation Hardened Microelectronics Testing & Analytics

#### Modeling and Analysis:

- Circuit Upset Rate
- Error Correction Code Effectiveness
- Space Radiation Environments
- Shielding Attenuation
- Telemetry Correlation

#### Radiation Testing Capabilities:

- High Dose Rate TID
- ELDRS Effect
- Displacement Damage
- Single Event Effects
- Prompt Dose

### QCI & Other Services

#### Components:

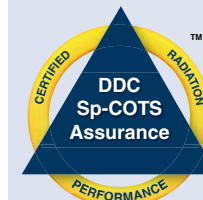
- Quality Conformance Inspection:
  - Group A: Electrical Performance
  - Group B: Assembly Verification
  - Group C: Life Test
  - Group D: Package Qualifications
- Destructive Physical Analysis (DPA)
- Element Evaluation
- Variables Data
- Screening Attributes Summary

- Die Lot Specific TID Report
- Customer Source Inspection
- Particle Impact Noise Detection
- 100% Non-Destructive Wirebond Pull Test
- Real-time X-ray Inspection
- Class A Grade Flow with Reduced Screening Enables Lower Cost

#### Boards & Subsystems:

- Program Management
- Reviews (MRR, TRR, PSR)
- J-STD-001ES Certified
- NASA-STD-8739.1B Certified

- In-House EMI/EMC Test Lab
- Acceptance & Qual Testing
- End Item Data Pack/EIDP
- PTC Integrity Traceability



### Sp-COTS

Space Commercial Off-The-Shelf (Sp-COTS™) radiation hardened microelectronic solutions offer the optimal combination of high-performance functionality, in a highly-reliable, and economical package. Utilizing advanced commercially-available microelectronics, with DDC's best-in-class radiation-mitigation expertise (error correction, TMR and Rad-Pak® radiation shielding technology), Sp-COTS products are assembled, screened and qualified at DDC's MIL-PRF-38534/5 certified production facilities, and come with a radiation-performance guarantee, ensuring confidence and satisfaction for the most challenging space missions.

## Radiation Hardening Techniques

### Advanced Commercially-Available Components with RAD-PAK® Technology

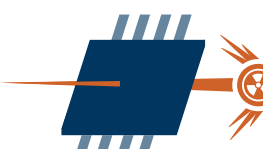
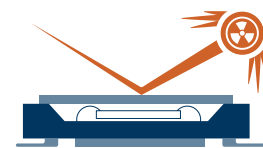
DDC's RAD-PAK® technology improves TID (Total Ionizing Dose) hardness by shielding the semiconductor die. RAD-PAK® enables the latest commercially-available electronic integrated circuits to be deployed on various space missions, by tailoring the shielding thickness to mitigate the specific space-radiation environment.

### Radiation Hardened by Design & Process

DDC has successfully deployed mixed-signal and digital ASICs on multiple space missions via its portfolio of MIL-STD-1553 interface, motion feedback, and motor control and drive solutions. To mitigate TID & SEE (Single Event Effects) these Multi-Chip Modules (MCMs) incorporate ICs employing the latest state-of-the-art rad-hard by design techniques, as well as modern dielectrically-isolated semiconductor processes. DDC selectively applies rad-hard libraries and or processes that are proven to be radiation hardened to optimize performance.

### Triple Mode Redundancy (TMR) & Error-Correction Codes (ECC)

In high-reliability systems, DDC employs TMR and ECC to mitigate TID & SEE. In both methods, failure-free operation is ensured by the use of redundancy. In the case of TMR, the output of three processors is run through a voting algorithm, and an error in one processor may then be "out-voted" by the other two processors. Additionally, incorrect data is resolved by applying Error Correction Codes and computing algorithms with redundant data-bits. With multiple error-correction tools, the level of correction can be tailored to the severity of the environment.



## Quality Assurance & Capabilities

Our commitment to achieving the highest levels of quality and performance has distinguished DDC as the leader in the production of high reliability, space-grade solutions. DDC's manufacturing facilities ensure customer satisfaction with quality products, dependable processing, and superior designs.

### DDC's Manufacturing Certifications

#### Underwriters Laboratories (UL) Certified:

- AS9100, Rev. D Certified
- EN9100 Compliant
- JIS Q9100 Compliant

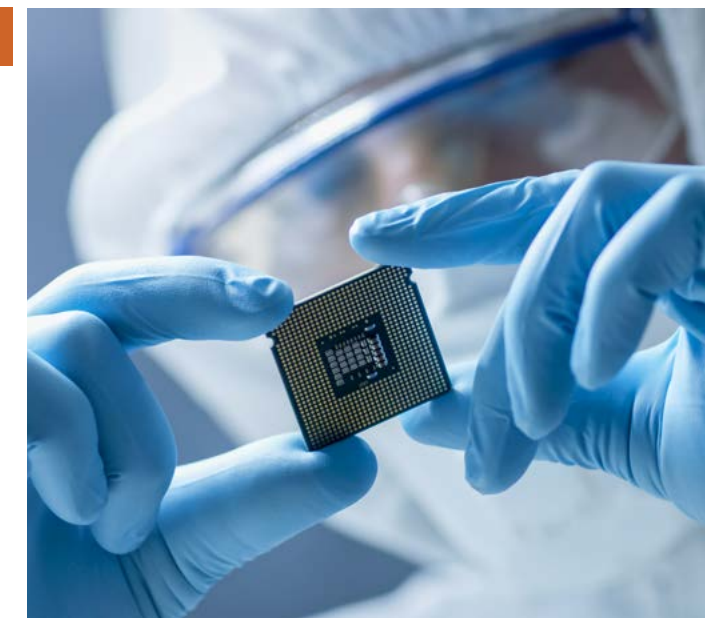
#### DLA Land and Maritime Certified:

- MIL-PRF-38534 Class D, G, H & K
- MIL-PRF-38535 Class B, Q, S & V

#### Audited by and Approved Supplier for:



DDC's solutions offer a total dose immunity of 100 krad or higher, and have been qualified by NASA, ESA, JAXA on hundreds of missions for more than 20 years without any flight failures.





# Capabilities

## Subsystems



DDC's capabilities to produce subsystems for computing, data networking, motion control, and power management applications, are enabled by our extensive portfolio of radiation hardened components and techniques, along with an experienced team including our radiation physicist. These subsystems are tailored to provide unparalleled protection from the radiation, protons, cosmic rays, and solar-heavy ions encountered in space.

### Data Networking

- 200 to 1800 MIPS
- SDRAM & NAND Flash
- SpaceWire Ports - 200Mbps
- MIL-STD-1553 Ports
- Ethernet & CANbus Ports

### Motion Control

- Motor Control
- Motor Drives
- Position Feedback & Control
- Embedded Software

### Power Management

- Solid-State Power Control
- Power Conversion
- Power Management and Distribution (PMAD)

## Radiation Mitigation



DDC's RAD-PAK® shielding technology enables the most up-to-date, commercially-available non-Rad-Hard semiconductors to be used in high total-dose environments. With a variety of techniques available, radiation mitigation can be optimized for missions ranging from LEO to interplanetary space.

### TID Mitigation

- Radiation Testing & Lot Characterization
- Space Qualified Radiation Hardened Parts
- RAD-PAK® Spot Shielding

### SEE & TID Mitigation

- Triple Mode Redundancy (TMR)
- Error Correcting Codes (ECC)
- Error Detection & Correction (EDAC)

### SEE Mitigation

- Latch-Up Protection ASIC
- Prompt Dose Mitigation
- Nuclear Event Detectors
- XRAY-PAK®

## Microelectronic Packaging



DDC's space grade electronic components range from plastic encapsulated ball grid arrays (BGA) to Class K hermetically sealed hybrid components; meeting the critical standards of space, where failure can be mission-ending and repair is not an option.

### Packaging Technique

- RAD-PAK®
- Radiation Tolerant (RT)
- Plastic Encapsulated BGA
- High-Temp Co-Fired Ceramic
- Flip Chip
- Chip-On-Board

- Die Stacking
- Power Hybrids
- Seam Welded Lids
- Hermetic Hybrids & MCMs
- Embedded Magnetics Produced In-House

### In-House Screening

- High Definition Leak Detection
- Screened PEMs
- Real Time X-Ray

## ASIC Design



DDC's radiation hardened standard products include our proprietary SEE /SEU Immune Rad Hard ASICs. DDC's engineering staff includes a team of dedicated ASIC design and test engineers that bring to your project, decades of experience, along with the design tools and test capabilities required to deliver space grade solutions. The DDC ASIC team works closely with DDC's customers and foundry suppliers to optimize solutions for robust operation in the targeted environment.

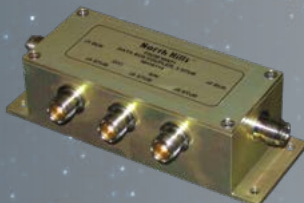
### Specializing In...

- Data Bus & Networking Solutions
- DO-254 & DO-178 Compliant Designs
- Mixed Signal for Motion Control & Power Management Applications

### Experienced with the Following Processes

- CMOS
- BiCMOS
- BCDMOS
- HVIC
- GaAs
- SOI

## Magnetics & Couplers



DDC's Beta Transformer and North Hills magnetics group supplies space-grade transformers and magnetics to the International Space Station, as well as numerous satellites and space systems.

### Specifications

- MIL-PRF-27
- MIL-PRF-21038
- MIL-STD-202
- MIL-STD-981
- MIL-STD-1553
- SSQ-22676
- NASA-STD-8739.3
- TOR-2006 (1590)-4430

### Processes

- NASA Level B Soldering
- Quality Assurance and Testing per MIL-STD-981
- Seam Welded Hermetic Cases with Glass Ferrules, tested to MIL-STD-202, method 112
- Sole Source MIL-STD-1553 Supplier for the ISS SSQ-22676 Specification

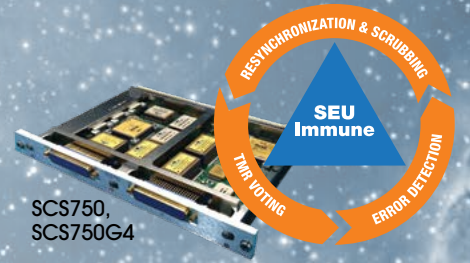
# Product Solutions

## Single Board Computers

Having achieved TRL-9 on multiple missions, DDC's Single Board Computers (SBC) satisfy the industries' need for medium to high-performance computing, combining IBM PowerPC® processors with volatile & non-volatile data storage, as well as a variety of interfaces in a 6U form factor with cPCI backplane.

### Configurations and Features:

- Interfaces: SpaceWire or optional MIL-STD-1553
- VxWorks®, RTEMS, & Linux Development Platforms
- Volatile Memory: 256 MB SDRAM
  - Reed-Solomon protected
  - Double Device Data Correction
- ECC Corrected, Non-Volatile Memory: 8 to 20 MB EEPROM
- TID Greater than 100krad (Si)
- BCH - ECC Corrected, Non-Volatile Memory: 64 GB NAND Flash
- Latch-up Immune
- SEU Hard; 1 Board Upset Every 80 / 155 Years (GEO/LEO)
- Temperature Range: -30°C to +65°C



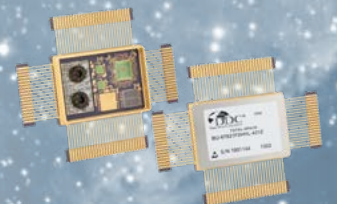
SCS750, SCS750G4

## MIL-STD-1553

With more than 25 years of experience as the leading supplier of radiation hardened MIL-STD-1553 data bus components, DDC continues to innovate and advance the state of data bus technology for space.

### Configurations and Features:

- Total Space RT: Complete Remote Terminal, with protocol, dual transceivers & transformers
- Total-Space ACE: Complete Terminal with SRAM, protocol, dual transceivers & transformers
- SPACE-PHY: Physical Layer interface, includes dual transceivers and transformers
- +3.3V or +5V Operation
- Radiation Hardened from 100kRads to 1MRad
- Latch-up Immune to 85.4 MeV-cm<sup>2</sup>/mg
- Temperature Range: -55°C to +125°C
- Technical Operating Report (TOR) Screening
- Contact DDC for Non-Hermetic Packaging



## Radiation Hardened Microelectronics

DDC Space Microelectronics, formerly part of Maxwell Technologies, has provided space-qualified products to the space industry for more than two decades, with 100,000+ parts flown and zero failures.

### Configurations and Features:

- Memories: NAND Flash (to 256Gb), NOR Flash (to 512Mb), EEPROM, PROM, SRAM, and DDR2 SDRAM
- Analog-to-Digital Converters
- Digital-to-Analog Converters
- Amplifiers and Comparators
- Nuclear Event Detectors
- Multiplexers & Logic
- Optocouplers: Transistor, High Speed, High Gain, & High Gain Photon
- Best-in-Class Radiation Hardening for Commercial Microelectronics
- Low Power Dissipation
- Radiation Mitigation Technologies
  - RAD-PAK® and XRAY-PAK®
  - Triple Mode Redundancy (TMR)
  - Error-Code Correction (ECC)
  - Latch-Up Protection ASIC
- Radiation Tolerant (RT) solutions available for missions with lower TID requirements



## Motor Control & Feedback Components

DDC is a leader in high-reliability motion control technology for space, with motor controllers, motor drives, and motion feedback products deployed on applications including the ISS robotic arm, satellites and space vehicles.

### Configurations and Features:

- 3-Phase Motor Controller/Drive Hybrids
- Resolver-to-Digital Conversion Functions
- Sine Reference Oscillator Functions
- Radiation Hardening Available to 100Krad, Contact DDC for Details per Product Type
- MIL-PRF-38534 Class K Processing Available
- Latch-Up Immunity
- Temperature Range of -55°C to +125°C
- Technical Operating Report (TOR) Screening
- Standard Microcircuit Drawings (SMD) Available
- Contact DDC for Non-Hermetic Packaging



## Transformers & Couplers

DDC has manufactured space-qualified standard and custom radiation hardened magnetic solutions, compliant and certified to NASA standards for more than 25 years. 100% variables data and material traceability is available for all space grade products.

### MIL-STD-1553 Transformers & Couplers:

- Hermetic Isolation Transformers
- Sole Source Supplier to ISS SSQ-22676
- Data Bus Couplers, In-line or Flange Mounted
- Harness Assemblies
- Testing to MIL-PRF-21038

### Power Transformers:

- Power Transformers
- Power Voltage Range: 1VA to 1000VA
- Temperature Range: -65°C to +135°C
- Meets Stringent Levels of NASA Outgassing Requirements
- Inductors







## History of Space Exploration & Innovation

Serving the aerospace & defense community for more than 50 years, DDC has provided field-proven rad-hard solutions for space systems for more than 3 decades.

1960	1970	1980	1990	2000	2010
<p><b>1969</b> Apollo 11 launches, first man on the moon</p> <p><b>1966</b> Gemini 8 Program - first docking of 2 spacecraft</p> <p><b>1964</b> Data Device Corporation (DDC) founded</p> <p><b>1961</b> Vostok program: first human crewed orbital spaceflight</p> <p><b>1956</b> XCEL Power Systems founded</p> <p><b>1953</b> North Hills Signal Processing founded</p>	<p><b>1979</b> Beta Transformer Technology Corporation founded</p> <p><b>1977</b> Pascall Electronics Ltd founded</p> <p><b>1974</b> Mariner 10 - first Mercury flyby</p> <p><b>1973</b> Galileo Orbiter - first Jupiter flyby</p> <p><b>1971</b> Mars 3 - first soft landing on Mars</p> <p><b>1970</b> DDC introduces the world's first Synchro/Resolver-to-Digital module</p>	<p><b>1989</b> USAF deploys Global Positioning System (GPS)</p> <p><b>1988</b> DDC introduces Space AIM &amp; Space-RT components</p> <p><b>1985</b> DDC introduces MIL-STD-1553 Interface Transformers</p> <p><b>1984</b> DDC is the 1st company to be MIL-STD-1772 Certified (equivalent to MIL-PRF-38534 QML)</p> <p><b>1983</b> DDC introduces MIL-STD-1553 Bus Controller &amp; Remote Terminal Unit</p> <p><b>1982</b> Venera program - first Venus soil sample &amp; sound recording</p> <p><b>1981</b> Space Shuttle Columbia - first reusable manned spacecraft</p>	<p><b>1999</b> DDC MIL-PRF-38534 Class K certified SRAM introduced</p> <p><b>1998</b> International Space Station (ISS) launched</p> <p><b>1997</b> RAD-PAK® Technology introduced</p> <p><b>1996</b> Ariane 5 rocket launched</p> <p><b>1995</b> Sp'ACE introduced by DDC</p> <p><b>1993</b> DDC Space Microelectronics (formerly of Maxwell Technologies) founded</p> <p><b>1991</b> Beta introduces space qualified Data Bus Transformers</p> <p><b>1990</b> NASA launched Hubble Space Telescope</p>	<p><b>2008</b> Beta Transformers attains DQS AS9100 certification</p> <p><b>2007</b> DDC attains DQS AS9100 certification</p> <p><b>2004</b> Sp'ACE II and SDRAM introduced DDC Space Microelectronics attains MIL-PRF-38535 Class V certification Rovers Spirit &amp; Opportunity</p> <p><b>2003</b> NAND Flash &amp; Sp'ACE RT II introduced DDC MIL-PRF-38535 Class Q certified</p> <p><b>2002</b> First MIL-PRF-38535 Class Q QML part number submitted</p> <p><b>2000</b> DDC Space Microelectronics attains MIL-PRF-38535 lab suitability DDC Designed into the ISS Canadian Arm First Latch-Up protected ASIC</p>	<p><b>2018</b> DDC designed into the ESA Euclid Spacecraft, DARPA Robotic Servicing of GEO Satellites (RSOS), BioSentinel Cube-Sat, and JAXA's Second Greenhouse Gas Observing Satellite (GOSAT-2)</p> <p><b>2017</b> Single Board Computer with SpaceWire and Flash developed by DDC DDC acquires North Hills Signal Processing Corp.</p> <p><b>2016</b> DDC acquires the Space Electronics product line from Maxwell Technologies DDC introduces Total Space-ACE, Total Space RT, and Space-PHY MIL-STD-1553 Rad-Hard Solutions</p> <p><b>2014</b> DDC celebrates its 50th anniversary DDC introduces: Total-Space ACE, Total-Space RT, and High-Density NAND Flash modules</p>





Your Solution Provider for... Connectivity, Power, and Control



## Contact Us

Inside the U.S. : Call 1-800-DDC-5757

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### The first choice for more than 50 years!

DDC is a world leader in the design and manufacture of high-reliability Connectivity, Power and Control solutions (Data Networking Components to Processor Based Subsystems, Space Qualified SBCs & Radiation Hardened Components; Power Distribution, Control & Conversion; Motor Control & Motion Feedback), has served the aerospace, defense, and space industries as a trusted resource for more than 55 years.

